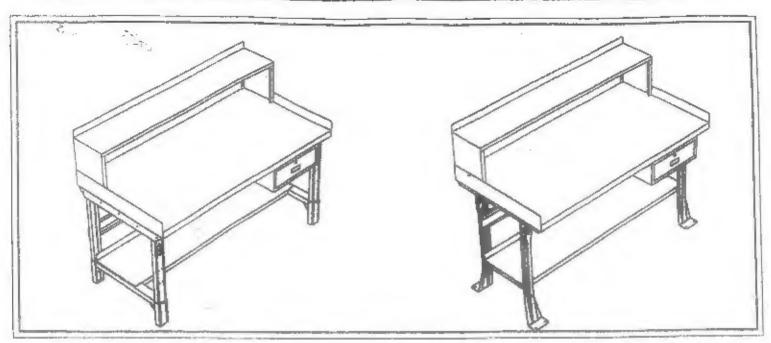


Workbench Instruction Manual and Parts List



MODEL NUMBERS

STEFL	Milb	critic		東京 (10.107.0.7)	ৰাজ্যৰ লৈ প্ৰায়	Edit Library	BLOCK TOP
7D175 7D176 7D177 7D178 7D179 7D180 4TW34 4TW35	(10008) (10018) (10028) (5303) (5305) (5306) (5303TA) (5306TA) (5306TA)	7D187 7D188 7D189 7D190 7D191 7D192 4TW87 4TW88 47W89	(1003W) (1004W) (1005W) (W6325) (W6326) (W6327) (8T3060TA) (ST3072TA) (ST3672TA)	70181 70182 70183 70184 70185 70186 4TW74 4TW75 4TW77	(1006L) (1007L) (1006L) (L5328) (L5329) (L5330). (GLT3060TA) (GLT3072TA) (GLT3872TA)	7D193 7D194 7D195 7D195 7D197 7D198 4TW44 4TW45 4TW47	(1009M) (1010M) (1011M) (M6331) (M6332) (M5333) (BB3050TA) (BB3072TA) (BB3672TA)
*11100	(SOUTH)	41 1900	71,058		(OLIGOTZIA)	41114	(MD407417)
5W672 5W673 5W671	(5409) (5410) (5411) (SD2014) (BD2318)	5/4676	(5501) (5502) (5503) (5504)	5W677 5W678 4TW38 4TW67	(5505) (5506) (5507) (5508)	4TW57 4TW58 5W874 5W881 5W882	(E-702) (E-703) (E-704) (ABL30) (ABL38)

General Instructions

- To facilitate assembly, please familiarize yourself with the different parts and components first.
- Refer to instruction sheet(s) that come with accessories prior adding them your workbench.
- When drilling into wooden top, take care not to drill through it.

Safety Instructions

- Use proper lifting techniques when handling heavy components. For large and heavier parts, more than one person will be required to handle and setup the system.
- Some metal parts may have sharp corners and edges. Use gloves and handle parts carefully.
- After assembly in completed, check that all fasteriers are tightened and check unit for proper leveling and stability.
- Do not step on the unit.

Should you have any comments or problems with the assembly of these units, please contact Edsal Manufacturing by calling (773) 254-0600 and requesting Customer Service. Edsal Manufacturing has made every effort to assure that all units are complete and undamaged. However, should your unit have damaged or missing parts, replacements can be obtained directly from Edsal Manufacturing by calling Customer Service. To obtain replacement parts, please provide the following information: Model Number - Part Number and Description - Location Unit was Purchased - Date Unit was Purchased.

ASSEMBLY INSTRUCTIONS

Adjustable Legs

5W681 (ABL30) 5W882 (ABL36)

I Insert legs into openings of bases and at desired height, secure with two (2) 3/8-16x3/4" nuts and bolts. (Figure 1)

Fixed Legs (Figure 1A) 4TW39 (5709) 4TW40 (5710)

Steel Workbench Tops

(Refer to Cover Page for Model Nos.)

- Place benchtop on horses or on protected surface with the top facing 1. down. (Figure 2)
- Bolt one (1) top side rail to the top of the leg at the center hole with one (1) 1/4-20x1/2" nut and bolt, keeping the edge of the top side rail flush with the outer side of the leg. Only make connections with the nut and boit. Do not sighten.
- Insert the top side rail with leg attached into the ends of the shell top. 3. Align the holes at the end of the bench leg with the holes in the top, and secure with four (4) 1/4-20x1/2" nuts and boits. Hand-tighten the nut only.
- Repeat steps 2 and 3 for the second leg.
- 5. When assembling a 36"x72" (4TW36 or 5306TA) steel workbench, an additional top side rail is furnished as a stiffener. Invertinal, position in center of steel top, and fasten through matching holes in the flanges of the top. Now tighten all nuts and boils.
- 6. Assemble stringer to inside of fixed legs or outside of adjustable legs using four (4) 1/4-20x1/2" nuts and bolts. (Figure 2)

Shap Top Workbench Top

Plastic Laminate Top.

Butcher Block Maple Workbench Top

(Refer to Cover Page for Model Nos.)

- 1. Place benchtop on horses or protected surface with the top facing down.
- 2. Assemble stringer to inside of fixed legs or outside of adjustable legs using four (4) 1/4-20x1/2" nuts and boits.
- 3. Center legs and stringer assembly on the underside of the top. Mark hole locations and drill for easier assembly.
- Attach legs and stringer assembly on bench top with twelve (12) #14x1/2" wood screws. (Figure 3)

Electronic Resers

5W874 (E704) 4TW57 (E702)

4TW58 (E703)

Upon completing the electrical work, assemble the electronic riser and electrical cover to the left and right sides using eight (8) 1/4-20x1/2" nuts and bolts. The lower edge of the electrical wire cover rests on the top of the return flange of the electronic riser shelf. The front of the sides should be placed over the front of the riser shelf and the top flange of the sides should be under the shelf. (Figure 4)

Cower Shelf 😁

1.

5W679 (5602) 5W880 (5603)

Assemble the lower shelf (Figure 6) to the top of the leg base using four (4) 1/4-20x1/2" nuts and boils

Back & End Stops

	(5501)		(5502)
SW676	(5503)		(5504)
51/1677	(5505)	5W678	(5506)
4TW38	(5507)	4TW67	(\$508)

NOTE: When assembling with a riser, the riser is assembled first, and the end slops are positioned outside of the riser sides. Some nuts, bolts and screws are used for both riser and back & end stops. Nuts and botts are used for steel tops and wood screws are used for non-steel tops.

- When assembling to a 96" workbench top [4TW38 (5507) or 4TW67 (5508)], connect the two back stops with a splice plate and two (2) 1/4-20x1/2" nuts and bolts. (Figure 5A)
- Assemble the end stops to the back stop by inserting the top edge of the end stop's flange under the folded flange of the back stop, and connect with two (2) 1/4-20x1/2" nuts and bolts. (If a riser has already been assembled, the bolts will pass through the holes on the riser sides.) Do not tighten. (Figure 5)
- Attach the back and end stop assembly to the workbench top using 1/4-20x1/2" nuts and boits for steel top or #14x3/4 wood acrews on nonsteel stop. Mark holes and drill for easier assembly on non-steel top.
- Align and lighten all parts, nuts, bolts and screws.

Stacking Drawer

5M671 (SD2014)

- Remove drawer from case. 1.
- 2. If using a pediock, remove knockout from the drawer front and assemble the heap to the underside of the case top at the center hole using one (1) 1/4-20x1/2" nut and bolt. (Figure 7)
- 3. For assembly to a steel top, bolt two (2) short brackets to the top front of the case and two (2) long brackets to the rear of the case using four (4) 1/4-20x1/2" nuts and bolts. Secure the assembly to the lop's flanges with four (4) additional nuts and bolts. (Figure 7A)
- For assembly to non-steel top, mount case directly on workbench using four #14x3/4" wood screws.
- 5 Assemble drawer to case, and when drawer is % open, push out one (1) tab on each end of the drawer to create stops. (Figure 7B)

Beach Drawer

BD2318

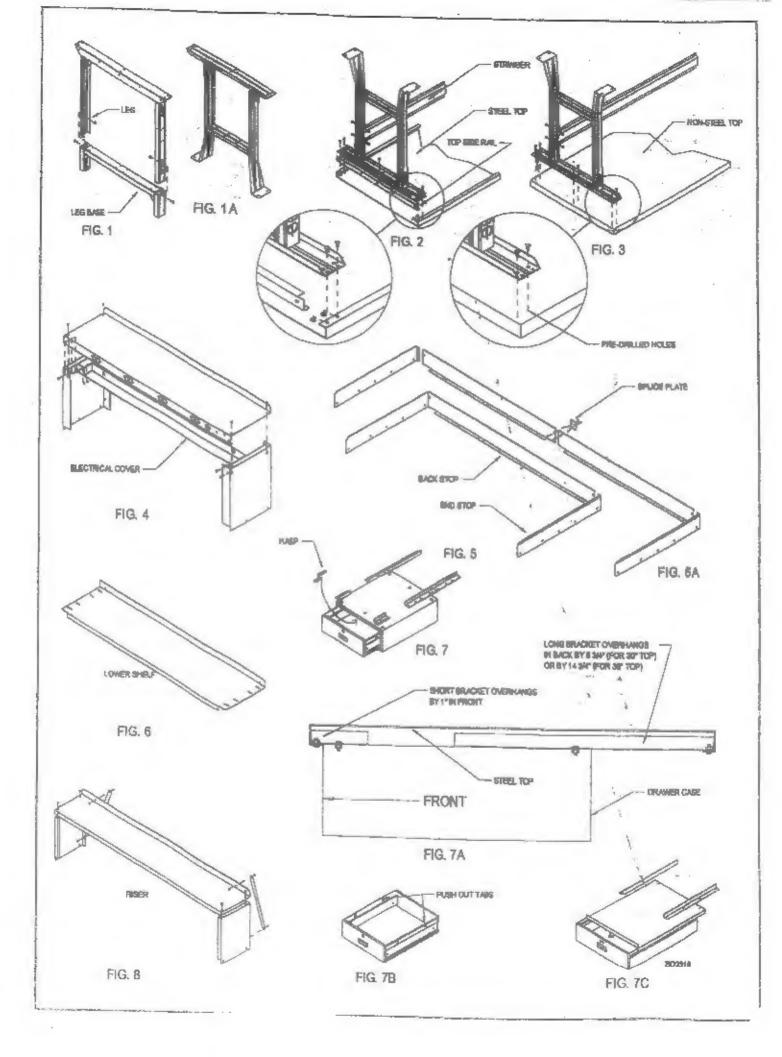
- Remove cover from drawer,
- Assemble two (2) long brackets to the top rear of the cover using two (2) 2. 1/4-20x1/2" rists and bolts. (To prevent any obstruction inside the drawer assembly, the botts must come from the bottom pointing upwerds.)
- 3. For assembly to a 30" steel top, use the second hole from the end of the bracket to connect it with the drawer cover. For 36" steel top, use that third hole from the end of the bracket. (Figure 7C)
- Rest the ends of the brackets over the bottom flange of the steel top's
- 5. Line up the front holes of the cover with those of the steel top's bottom flange in front and secure with two (2) 1/4-20x1/2" nuts and botts.
- B. Secure the brackets with the top at rear with two (2) 1/4-20x1/2" nuts and botts. Tighten all nuts and boits and reinstall drawer.
- 7. For assembly to non-steel top, mount cover directly on workbench using four (4) #14x3/4" wood screws.

Merkaenen Risers

5W672 (5410) -(5409)5W873 (5411)

- Assemble the workbench riser shelf to the top flange of the left and right sides using four (4) 1/4-20x1/2" nuts and boits.
- 2. Attach braces to the backs of the sides and riser shelf using four (4) 1/4-20x1/2" nuts and botts. (Figure 8)

TOOLS NECESSARY FOR ASSEMBLY



70175 10008 4TYIS4	PART #
1 Steel Top 30"x80"	465
2 Top Sids Rule	2120
1 Stringer	7630
2 Laga	701.30
2 Ling Street	AGE SINS
4 Seite 38-48x34	PHILIDE
4 19cts 3/8-18	200
16 Balls 1/4-20x1 /2	PM2005
18 Nets 174-20	F1480H

70167 1603W 47W67 70161 1608. 47W74 70163 1608M 47W64	PARTO
1 Shop Top 307407	313000 or
1 Laminaired Top 30"x80"	ALTHOR O
1 Maple Top 20"x00"	MARKET
1 Stinger	700
2 Lage	700.00
2 Log Dates	AMESON.
4 Bolls 38-that'	P300 (6546)
4 High 38-16	FROM
12 Wood Down #4454	F14948M
4 Softs 1/4-40xd /2"	F140000
4 Huis 174-35	P\$4000

70172 5300	PARTS
1 Sind Top Strait	486
2 Top Side Rolls	2130
1 Stringer	7900
2 Lage 30"	1700
16 Sols (N-Christ	F140056
16 Note 1/4-20	P1-030N

70180 W8925 70184 LB328	4	
70196 MARCH	ě	PARTA
1 Shop Top 30"x80" 1 Lestinated Top 30"x80" 1 Mapte Top 30"x80" 1 Steinger 2 Legs 30" 12 Whood Screws 81 4x314 4 Bolls 1/4-20/s/2"		873000 or 68,75000R or 053000R 7000 F74340M F748000

SPANNET ANALOG	PARTY	
2 Lags	70L30L	
2 Lag Bauer	70L300	
4 Bolls 36-16/3/4	73EG240	
4 Nets 36-16	73HG340	

SW042 ABL36	PART II
2 Legs	ANU38
2 Leg Bases	ANU388
4 Bolts 3-8-18::244	F3816546
4 Note 3-8-18	F3816N

5W674 E-764	PART
1 Electronic Floor Top 60"	4982
1 Electronic Wire Cover 60"	1997
1 LeftSide	2126
1 Right Side	2120
12 Bella 1/4-20x1/2*	F143068
12 Phylin 1/4-20	FIGEN
4 Wood Sowes \$144JAT	PI 465MS

\$409 5W672 \$410 5W673 \$411	PART#
1 Filter Shell 48"	5127 m
1 Reser Shelf 60°	5/128 or
1 Pilour Shall 72"	0129
1 Luft-Side	2123
1 Flight Bide	2124
2 Braces	7942
12 Bolts 1/4-20xd/2	P1 42055
17 Nuis 1,44-20	PY-GODN
4 Wood Scrows \$14x3H"	F1 4345M

5601 544079 5602 544060 5603	PART#
.crear Shell 48"	5130 or
LOWER SHOULD BE	5110 or
nuar Shalf 72"	5111
: cols 道でで	F14206S
1 19	FERRM

TOTAL TODGE STREET	PARTS
1 State Top STATE	489
2. Yep Side Halls	2020
1 Sidnger	7802
2 tage	AME 200.
2 Log Basis	/III,366
4 Balls \$8-48/09	(FIRMING 48)
4 Note 28-10	FINISH
16 Belle 1/4-Mind /2	F140000
10 Mate 150-00	P14000

TOTAL TOPPY 47MM TOTAL TOPP 47MM TOTAL TOPP 47MM	Posted
1 Shap Top 387/27	STREET OF
1 Comband Top SINT	GLITHER OF
1 Mayin Top 201/2"	INCOME.
1 Chings	7000
2 Logo	
2 LogBook	
4 flots albeitsor	F3004046
4 Note 3040	FREEDRICK
12 Wind Street, 614-01	PMMMM
4 Sells 1/6-20x1/2"	Planni
4 Note 184-20	P14001

70179 5000	PARTA
1 Shall Top SENET	
2 Top Bids Rule - 1	2130
1 Mary	Chin
10 Belle 1M. Smith	PL/COM
(0 Note 1/4-85	Pl-Man

70/60 William 70/60 L400s	
70197 Medic	PARTA
1 Shop Top 38"16"2"	273072 or
1 Laminoled Top SIPs72" "	GL13072 o
1 Meple Top 381/07	00007301
1 Blinger	2002
2 Legs 30"	(740
12 Wood Borens WildSW	2140M
4 Bolle 1/4-20x1/2"	P14000
4 Huts 1/4-30	71400H

47949 Mile	PARTIE
2 Back Stop 46"	1946
1 Lottled Blog 30"	2364
1 Flight Date Stop 30"	2296
1 Option Photo	100
22 Bolle 1,84-20ed /2*	F14BBB
22 Houts 1,14-00	P1480N
20 Wood Stower IN 4st (2"	PERMIN

4TWG6 5709	PART #
2 Lags 30°	5700
4TW67 E-702	PARTA
1 Electronic Filter Top 72"	4083
1 Electrolic Wire Cover 72"	6966
1 Left Side	3125
1 Flight Side	2130
12 Bulls 1AI-20:n.2*	P140858
12 Rule 1/4-20	F1400N
4 Wood Screen, El-foSvi'	F1490843

SHES SHEPT SHES SHEET SHES	PARTS
1 Buck Step 46"	1049 cr
1 Back Step ##"	1641 or
1 Block Stop 72"	1942 cr
1 Back Step 96"	1948
1 Cultified Step 30*	5101
1 Right End Slop 30"	2105
16 Bolts 1.M-20x1/2	F142056
16 Note 176-20	F14200
4 Wood Sonein #14045*	F149450/

1 Demoir School	5/45" ST 7014	PARTA
2 Stort Brackets 7645 2 Long Stackets 7544 8 Solts 164-201427 1744	Damer	62(6 9090) (D
9 Bots 14-20ctor F142065	2 Start Bracinie	4
	9 Bots 1/4-Wet/0" . 9 Note 1/4-20	1.00

70177 1005 4TM26	PARTS
1 Shed Top 387x872	4057
2 Top Shis Puls	3636
1 Stinger	7672
2 Lags	100.00
2 Lagitimos	A COLUMN
4 Date:38-40-05	Part of
4 Huis 28-46	Palital
N Trade 1/4-days &	F14MB5
and belong the state of the sta	21,00t

70146 1086 47490 70146 1086 47497 70146 10116 47746	PARTS
1 Step Top 30'072	enidio or
1 Laminated Top SELECT	GL78000R
1 Magdin Top 3873/97	ministrate.
5 Slinger	7000
2 Lags	A94,301
2 LogBase	ABL2001
4 Bidle SB4bdF	FRIENCE
4 Nata 28-10	PROFINE
12 Whod Senter 61-60/4	PICHEM
4 Bolls 1/4-chd 2"	F140055
4 Hole 1/4/36	P14001

70101 1005	PORT#
1 Shad Top SPFET 2 Top Side Sude 1 Shinger 2 Lags SF 10 Sude (F-Shad)?	2137 7000 6719 P1 40000

	The second secon
721-00. VISSE7 721-00 L-5000 721-00 A40055	PART
1 Shop Ton 38'5/72"	ditable or
1 Lumbated Top 30"/72"	6LT3673R (r
1 Naple Top 38'x72"	383873P
1 Stager	7992
2 Lega 30"	ar10
12 Wood Street St-4x24	P14840N
4 Sullin 1/4-806/2"	P1/49088
4 Mais 1,4430	P1420N

417497 8800	PART#
2 Back Step 47"	1040
1 LakGrd Stop SV*	2108
1 Phylidiana Step 30"	2002
1 Byllon Plate	10001
22 Bolle 1/4-20:d/2*	P140000
22 Note 1,8-20	P1428H
20 Wood Storens #1-led /2"	P14348M

6TW0 5710	PARTI
2 Ligs SP	5710
4TW(\$ E-703	PARTE
1 Bustonis Piper Top 68"	4084
1 Statemer Wire Cover 197	1915
1 Letato	2125
1 Plight Side	2125
12 Bolle 1/4-20:572*	Ft 42059
12 Mats 1/4-20	F1480N
4 Wood Screwe (E4s3/F)	F148SM6

5602	PART 0
5W676 5506	
1 Beck Stor 40"	1048 or
1 Buck Slop 60"	1041 or
1 Buck Step 72"	1942 cr
1 Beck Step OF	1048
1 Lot End Size 36"	2160
1 Flight End Stop 36"	2102
16 Bults 1/4-20x1/2	F148058
18 Nat 134-28	F1420N
4 Vitrad Sorres (E4xXVC	F1434884



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